# INSTRUCTION SHEET <br> © 1987 TECHLIT CO Printed in U.S.A. CARTER CARBURETOR - MODEL YF USE WITH 50-563-1 

## GENERAL EXPLODED VIEW

the general design and parts shown will vary to
INDIVIDUAL UNITS COVERED ON THIS INSTRUCTION SHEET.


## DISASSEMBLY

USE EXPLODED VIEW AS A GUIDE. THE NUMERICAL SEQUENCE MAY GEN ERALLY BE FOLLOWED TO DISASSEMBLE UNIT FAR ENOUGH TO PERMIT CLEANING AND INSPECTION. NOTE: TO REMOVE PLASTIC LIMITER CAP (47) INSTALL A SHEET METAL SCREW IN THE CENTER OF THE CAP AND turn clockwise.

NOMENCLATURE

| REF. NO. | $\begin{aligned} & \text { REF. } \\ & \text { NO. } \end{aligned}$ |
| :---: | :---: |
| 1. SCREW(3)-CHOKE COVER | 25. BALL-PUMP CHECK |
| CLAMP | 26. NEEDLE-PUMP CHEC |
| 2. CLAMP (3)-CHOKE COVER | 27. (SOME MODELS) |
| 4. GASKET-CHOKE COVER | 27. RETAINER-UPPER PUMP |
| 5. BAFFLE PLATE-CHOKE | 28. SPRTING-UPPER PUMP |
| 6. TRIP LEVER-CHOKE | 29. ARM ASSY.-METERING ROD |
| 7. (EARLY MODELS) | (EARLY MODE |
| 7. RETAINER-FAST IDLE LINK (EARLY MODELS) | 30. ARM $\varepsilon$ ADJ. SCREW ASSY.METERING ROD |
| 8. LINK-FAST IDLE (EARLY | 31. ROD-METERING |
| MODELS) | 32. ARM-THROTTLE SHAFT |
| 9. ROD-FAST IDLE (EARLY MODELS) | 33. LINK-PUMP CONNECTOR <br> 34. LINK-PUMP LIFTER |
| 10. RETAINER-FAST IDLE ROD | 35. BAFFLE PLATE-FUEL BOWL |
| 11. ROD-FAST IDLE | (SOME MODELS) |
| 12. SCREW-FAST IDLE CAM | 36. SCREW \& LOCKWASHER (4) |
| 13. CAM-FAST IDLE | PUMP HOUSING |
| 14. SCREW \& LOCKWASHER (3)- <br> LONG-BOWL COVER | 37. PUMP HOUSING ASSEMBLY <br> 38. SPACER-PUMP STEM |
| 15. SCREW \& LOCKWASHER (4) | 38. SPAER-PUMP STEM (SOME MODELS) |
| SHORT-BOWL COVER | 39. RETAINER-PUMP SPRING |
| 16. DASHPOT \& BRACKET- | 40. SPRING-PUMP |
| (WHEN USED) | 41. PUMP DIAPHRAGM ASSEMBLY |
| 17. SOLONOID \& BRACKET- | 42. JET-LOW SPEED |
| 18. (WHEN USED) | 43. JET-METERING ROD |
| 18. BOWL COVER ASSEMBLY | 44. SCREW \& LOCKWASHER(3)- |
| 19. PIN-FLOAT | Throttle body |
| 20. FLOAT \& LEVER ASSEMBLY | 45. BOWL ASSEMBLY |
| 21. NEEDLE, SEAT AND GASKET ASSEMBLY | 46. GASKET-THROTTLE BODY <br> 47. CAP-IDLE LIMITER |
| 22. SCREEN-NEEDLE SEAT | 48. NEEDLE-IDLE ADJUSTING |
| (SOME MODELS) | 49. SPRING-IDLE NEEDLE |
| 23. GASKET-BOWL COVER | 50. THROTTLE BODY ASSEMBLY |
| 24. WEIGHT-CHECK BALL |  |

## CLEANING

CLEANING MUST BE DONE WITH CARBURETOR DISASSEMBLED. USE A CARBURETOR CLEANING SOLVENT TO SOAK PARTS LONG ENOUGH TO SOFTEN AND REMOVE ALL FOREIGN MATERIAL. MAKE CERTAIN THE THROTTLE BORE IS FREE OF ALL CARBON AND VARNISH DEPOSITS. RINSE OFF IN SUITABLE SOLVENT. BLOW OUT ALL PASSAGES IN CASTINGS WITH COMPRESSED AIR AND CHECK CAREFULLY TO INSURE THOROUGH CLEANING TO OBSCURE AREAS. CAUTION: DO NOT SOAK PARTS CONTAINING RUBBER MATERIALS. SUCH AS (3)(16)(17)(41)

## REASSEMBLY

REASSEMBLE IN REVERSE ORDER OF DISASSEMBLY. NOTE: SPECIAL INSTRUCTIONS AND FOLLOW NUMERICAL OUTLINE IN MAKING ADJUST MENTS NECESSARY FOR CARBURETOR BEING SERVICED. SPECIAL INSTRUCTIONS
IDLE ADJUSTING NEEDLE (48)-TURN IN UNTIL LIGHTLY SEATED THEN BACK OUT $11 / 2$ TURNS.

PUMP DIAPHRAGM INSTALLATION (41)-INSERT DIAPHRAGM (41) IN HOUSING (37) AND ALIGN HOLES. INSERT SCREWS THROUGH HOUSING AND DIAPHRAGM. INSTALL SPRING (40) AND RETAINER (39). PLACE IN CARBURETOR START SCREWS THEN COMPRESS DIAPHRAGM, HOLDING IN THIS POSITION TIGHTEN SCREWS.

FLOAT PIN (19)-INSTALL WITH SHOULDER ON PIN AWAY FROM PUMP DIAPHRAGM STEM.

CARBURETOR HOLD DOWN NUTS,-TORQUE TO 14 FT. LBS.


THROTTLE BODY GASKET (46)-IDENTIFICATION

ADJUSTMENTS


ROTATE CHOKE COVER TO ALIGN REFERENCE MARK ON COVER
TO SPECIFIED POINT ON CHOKE HOUSING.
AUTOMATIC CHOKE AD JUSTMENT

USE FACTORY CAR MANUAL PROCEDURE FOR SETTING SLOW IDLE IF AVAILABLE, AND SPECIFICATIONS LISTED ON ENGINE DECAL.


ADJUSTMENT DATA TABLE

| Year | Make | Dry <br> Float <br> Lovel | Fast idte | Fast Idla Linkaga | Choke <br> Vaive <br> Pulldown | Unlosdsr | Auto <br> Choke <br> Satting | Slow Idle R．P．M． | W／Solenoid Idie R．P．M． | Dashpot | Fast Idie R．P．M． |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1970 |  |  | 132． | －－－ | －－－ | 5／16＂ | INDEX |  | －－－ | 1／8＂ |  |
|  | American Mtrs．199＇ $2322^{\prime \prime} \mathrm{S} / \mathrm{T}$ | $7 / 16^{\prime \prime}$  <br> $7 / 16^{\prime \prime}$ 1 | 1／32．＊＊ | 二ー二 | 二二二 | 9／32＂． | INDEX | $650$ | － | ーーー |  |
|  | Carb．No．4978s $\quad \mathrm{ArT}$ | 15／32．＂ 1 | 1／32＊＊＊ | 二ニ二 |  |  |  |  |  |  | $\begin{aligned} & 2300 \\ & 2300 \end{aligned}$ |
| 1971 | Amerlcan Mtrs．232＂＇ $258^{\prime \prime} \mathrm{S} / \mathrm{T}$ | $7 / 16^{\circ}$ 1 <br> $7 / 16^{\prime \prime}$ 1 <br> $7 / 16^{\prime \prime}$ 1 | 1／32＊＊ | ーーー | －－－ | $\begin{aligned} & 5 / 16^{\prime \prime} \\ & 5 / 16^{\prime \prime} \end{aligned}$ | I－RICH | 700 | 二ニー | 1／8＂ | $\begin{aligned} & 2300 \\ & 2300 \end{aligned}$ |
|  |  |  |  |  |  |  | INDEX INDEX | 600 |  | 3／32＂ | 2300 |
| 1972 | American Mtrs．232＂ $258^{\prime \prime}$ All／T |  |  | 7／32＇＊＊ | 15／64．＂ | $5 / 16^{\prime \prime}$ $5 / 16^{\prime \prime}$ | INOEX | E／D | E／D | 3／32＊＊ | 2000 |
| 1973 | American Mtrs．232＂， $2588^{\prime \prime}$ All／T | ${ }^{15 / 32}{ }^{\text {c／＊}}$ |  | 13／64＊＇ | 7／32＊ | $5 / 16^{\prime \prime}$ | 1－RICH | E／D | E／D | 3／32＊＊ | 1600 |
| 1974 | Amerlcan Mtrs．232＇＊ $258^{\prime \prime}{ }^{\text {All／T }}$ | $15 / 32 * *$ $15 / 32 * *$ |  | $13 / 64^{\prime \prime}$ $3 / 16^{\prime \prime}$ | 13／64＂ | 9／32＇， | $1-\mathrm{RICH}$ | E／D | E／D | 3／32＂ | 1600 |
| 1976 | American Mtrs． $232^{\prime \prime}{ }^{\prime \prime} 258^{\prime \prime}{ }^{\text {All／T }}$ | $15 / 32 *+$ $15 / 32 *+$ | － | 3／16＂＇ | $13 / 64^{\prime \prime}$ $13 / 64$ | $9 / 32^{\prime \prime}{ }^{\text {9／3 }}$ | $1-\mathrm{RICH}$ | E／D | E／D | 3／32＂ | 1600 1600 |
|  | American Mitrs． $232^{\prime \prime} 258^{\prime \prime}$ All／T Carb．No．7084S，7086S 5／T | 15／32＇t $\dagger$ | 二 | $3 / 16^{\prime \prime}$ | $13 / 64^{\prime \prime}$ | 9／32＂ | 2－RICH |  | E／D |  | 1600 |
| 1977 | American Mtrs．232＂ $258^{\prime \prime}$ <br> Fed．\＆Can． | $15 / 32 " \dagger$$15 / 32 \% \dagger$$15 / 32 . \dagger$ | －－－ | $\begin{aligned} & 13 / 64^{\prime \prime} \\ & 13 / 64^{\prime \prime} \\ & 13 / 64, " \end{aligned}$ |  | $\begin{aligned} & 5 / 16^{\prime \prime} \\ & 5 / 16^{\prime \prime} \\ & 5 / 16^{\prime \prime} \end{aligned}$ | $\begin{aligned} & \text { 1-RICH } \\ & 2 \cdot R I C H \\ & \text { INDEX } \end{aligned}$ | $\begin{aligned} & \text { E/D } \\ & \text { E/D } \\ & \text { E/D } \end{aligned}$ | $\begin{aligned} & \text { EID } \\ & \text { E/D } \\ & \text { E/D } \end{aligned}$ | －－－ | $\begin{aligned} & 1600 \\ & 1600 \\ & 1600 \end{aligned}$ |
|  |  |  |  |  |  |  |  |  |  |  |  |
|  | Callfornla All／T |  |  |  |  |  |  |  |  |  |  |
| 1978 | American Mers．232＂Eng． <br> Fed．\＆Can． <br> Altitude <br> All／T A／T $S / T$ | $\begin{aligned} & 15 / 32 " \uparrow \\ & 15 / 32 " \dagger \\ & 15 / 32 " \uparrow \end{aligned}$ | ーーー | $\begin{aligned} & 13 / 64^{\prime \prime} \\ & 13 / 64^{\circ} \\ & 13 / 64^{\prime \prime} \end{aligned}$ |  | $\begin{aligned} & 5 / 16^{\prime \prime} \\ & 5 / 16^{\prime \prime} \\ & 5 / 16^{\prime \prime} \end{aligned}$ | $\begin{aligned} & 1-R I C H \\ & 2-R I C H \\ & 1-R I C H \end{aligned}$ | $\begin{aligned} & E / D \\ & E / D \\ & E / D \end{aligned}$ | $\begin{aligned} & \text { E/D } \\ & \text { E/D } \end{aligned}$ | 二ニ二 | $\begin{aligned} & 1600 \\ & 1600 \end{aligned}$ |
|  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  | －－ |  |
| 1978 | American Mtrs．258＂Eng． Fed．，Alt．\＆Can． California |  |  | 13／64＂ | －ーー | 5／16＂ <br> 5／16＂ <br> 5／16＂ <br> 5／16＂ <br> 9／32＂ | 1－RICH 1－RICH INDEX 2－RICH 1－AICH | E／D E／D E／D E／D E／D | E／D <br> E／D <br> E／D <br> E／D <br> E／D | ニーー | $\begin{aligned} & 1600 \\ & 1600 \end{aligned}$ |
|  |  |  | －ーー | 7／32＂， |  |  |  |  |  |  |  |
|  |  |  |  | 7／32＂．＇ | －－－ |  |  |  |  |  | － |
|  | Carb．No． 72765 Mex． <br> American Mers．232＂Eng．All／T |  | －－－ | 3／16． | 7／32．＇ |  |  |  |  | －－－ | E／D |
|  |  | 15／32＇＊+ |  |  |  | 9／32＂ |  |  | E／D | 3／32＂ |  |
| 1968－69 | Bronco 170＂． | 7／32＇．＂ |  | ー二 | － | 5／16＂ | INDEX | 775 | －ーー | 3／32．＂ | －－－ |
| 1970 | Bronco 170＂． | 7／32＊＊ | 1／32－ | 7／64＇י＇ | － | $5 / 16^{\prime \prime}$ | INDEX | 550 |  | 3／32．＂， | 1250 |
| 1971 | Bronca 170＂， $5 / \mathrm{T}$ | $7 / 32 . "$ $3 / 8$. |  | 7／64＂＇ | － | $5 / 16^{\prime \prime}$ | INDEX | 775 | ーーー | 3／32＂． | 1250 |
| 1972 | $\begin{array}{ll}\text { Bronco 170\％＊} & \text { S／T } \\ \text { Branco 200．＊} & \text { S／T }\end{array}$ | $3 / 8{ }^{\prime \prime}$ $3 / 8^{\prime \prime}$ |  | 1／8＂＇ | 17／64＂ | 5／16＂ | INDEX | E／D | E／D | 3／32．＂ | 1750 |
| $1973-74$ <br> 1967 <br> 1971 <br> 1972 <br> $1971-72$ <br> $1973-74$ | Comet 200＂．Imco $\mathrm{A} / \mathrm{T}$ <br> Comet 170．＂ ST <br> Comet $170^{\circ \prime}$ $\mathrm{All/}$ <br> Comet 200＂． $\mathrm{S} / \mathrm{T}$ <br>  $\mathrm{A} / \mathrm{T}$ <br> Comet 200＂ $\mathrm{S} / \mathrm{T}$ <br>  $\mathrm{A} / \mathrm{T}$ | $\begin{aligned} & 7 / 32^{\prime \prime} \\ & 3 / 8^{\prime \prime} \\ & 3 / /^{\prime \prime} \\ & 3 / 8^{\prime \prime} \\ & 3 / 3^{\prime \prime} \\ & 3 / /^{\prime \prime} \\ & 3 / 8^{\prime \prime} \\ & \hline \end{aligned}$ | 1／16＂ | －－－ |  | 9／32＂．＂ | 1 －RICH | 550 |  | 3／32＂ | 2500 |
|  |  |  |  |  |  |  | INDEX | 750 |  | 3／32＂．＇ | 1450 |
|  |  |  |  | 7／64＂＇， | 11／64＂， | 5／16．＂， | INDEX | 775 |  | $7 / 64^{\prime \prime}$ | 1750 |
|  |  |  |  | 11／64＂＇ | 15／64 ${ }^{\prime \prime}$ ， | $5 / 10^{\prime \prime}{ }^{\prime \prime}$ | INDEX | E／D | E／D | 7／64＂ | 2000 |
|  |  |  |  | 9／64＂＇ | 13／64，＂， | 5／16＂＇， | 1－RICH INDEX | E／D | E／D | 3／32＇0 | 1750 |
|  |  |  |  | 11／64＂＇ | $15 / 64^{\prime \prime}$ $13 / 64^{\prime \prime}$ | $5 / 16^{\prime \prime}$ | 1－R1CH | E／D | E／D | 3／32．＇ | 2000 |
|  |  |  |  | 9／64＂ |  | 5／16 | $1-\mathrm{RICH}$ | 550 | －－－ | $3 / 32^{\prime \prime}$ | 2500 |
| 1967 | Fairlane 200＂ 1 mco A／T | $\begin{aligned} & 7 / 32^{\circ} \\ & \hline 7 / 32^{\prime \prime} \\ & 3 / 8^{\prime \prime} \\ & 3 / 8^{\prime \prime} \end{aligned}$ | $\begin{aligned} & 1 / 16^{\prime \prime} \\ & 1 / 32^{\prime \prime} \\ & 1 / 32^{\prime \prime} \\ & \hline \end{aligned}$ |  |  | $\begin{aligned} & 9 / 32^{\prime \prime}, \\ & 5 / 16^{\prime \prime} \\ & 5 / 16^{\prime \prime} \\ & \hline \end{aligned}$ | INDEX INDEX | $\begin{array}{r} 700 \\ 750 \\ 550 \\ \hline \end{array}$ | $\begin{aligned} & --- \\ & 800 / 500 \\ & 600 / 500 \\ & \hline \end{aligned}$ | $\begin{aligned} & 3 / 32^{\prime \prime} \\ & 7 / 64^{\prime \prime} \\ & 7 / 6 \mathbf{n}^{\prime} \end{aligned}$ | －ー |
| 19671970 | $\begin{aligned} & \text { Falcon 170": 200" I mco } \\ & \text { Falcon 200" } \end{aligned}$ |  |  |  | $\begin{array}{r} -1- \\ -11 / 04^{\prime} \\ 17 / 64^{\prime \prime} \\ \hline \end{array}$ |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |
| $1968-69$1970 | Ford，Taxi，Pollce Special 240＂ <br> Ford，Taxl，Police Spectal 240＂ | 7／32＂ | 1／32＂ | －－－ | －ーー | 9／32＂ | INDEX | 600 | $\begin{aligned} & 775 / 500 \\ & 800 / 500 \end{aligned}$ | 3／32＂ | －－－ |
|  |  |  |  |  |  |  |  |  |  | －－－ |  |
|  |  | 3／8＇＂ | 1／32＂＇， |  | 7／32＇， | 9／32＂．＇ | INDEX |  | $800 / 500$ | 3／32＂ | －ーー |
|  |  | 3／8＇0 | 1／32＂＊ |  | 7／32＂ | 9／32＂＇ | 1－LEAN |  | －－－ | ーー |  |
|  |  | 7／32＊＇ | 1／32＂ |  |  | 5／16 |  |  |  |  |  |
| 1971 | Carb．No． 4981 S <br> Ford，Taxi，Police Special 240＂ | $\begin{aligned} & 3 / 8^{\prime \prime} \\ & 3 / 8^{\prime \prime} \end{aligned}$ | ーー二 | $\begin{aligned} & 13 / 64^{\prime \prime} \\ & 7 / 32^{\prime \prime} \end{aligned}$ | $\begin{aligned} & 13 / 64^{\prime \prime} \\ & 15 / 64^{\prime \prime} \end{aligned}$ | $\begin{aligned} & 5 / 16^{\prime \prime} \\ & 5 / 16^{\prime \prime} \end{aligned}$ | $\begin{aligned} & \text { INDEX } \\ & \text { 1-LEAN } \end{aligned}$ | 500 | 800／500 | 7／64＂ | 1250 1650 |
|  |  |  |  |  |  |  |  |  |  | 7／64＂ | 1650 |
| 1972 | Ford，Taxi，Pollice Special  <br> $240^{\circ \prime}$  <br> Carb．No． $6308 S$ A／T | $\begin{aligned} & 3 / 8^{\prime \prime} \\ & 3 / 8^{\circ \prime} \\ & \hline \end{aligned}$ | ーニー | $\begin{aligned} & 7 / 32^{\prime \prime} \\ & 11 / 64^{\prime \prime} \\ & \hline \end{aligned}$ | 15／64＂ | $\begin{aligned} & 7 / 32^{\prime \prime} \\ & 5 / 16^{\prime \prime} \end{aligned}$ | $\begin{aligned} & \text { 1-LEAN } \\ & \text { INDEX } \\ & \hline \end{aligned}$ |  | －ーー | 7／64＂ | 1650 1750 |
|  |  |  |  |  |  |  |  | $500$ |  |  |  |
| 1968－69 | Ford Truck 170＂ 240 ＂ $\mathrm{S} / \mathrm{T}$ | 7／32＊＊ | －－－ | －－－ | ーーー | －ーー | MANUAL | 600 775 | －－ | 3／32．． | 二ーー |
| 1970 | Ford Truck 170＇0 ${ }^{\prime \prime}$ S／T | 7／32．＂． | 1／32＂ | ーーニ | ーニー | 5／16＂ | INDEX MANUAL | 775 600 |  | 3／32．＂ |  |
| 1968－69 | Ford Truck M／C 240＇$\quad$ S／T | 7／32．＂ | ーーー＇ | －－ | ーーー |  | MANEX | 500 | 850／500 | 3／32＊＇ | －ーー |
| 1970 | Ford Truck 240＂All／T | 7／32＇＂ | 1／32＂ | ーー二， |  | $5 / 16^{\prime \prime}$ | INDEX | E／D | E／O | 7／64＂ | 1750 |
| 1971.74 | Ford Truck 240＇${ }^{\prime \prime}$ Ali／T， | 3／8＊＊＊ |  | 11／64＂ |  |  | MANUAL | 600 | － | 3／32＂＇， | －－ |
| 1969－72 | Ford Truck M／C 300＂All／T | 7／32＊＊＇ |  |  |  |  |  | E／D | E／D | 7／64＂＊＇ | －ーー |
| 1970 | Ford Truck 300＂ | 7／32＂． | 1／32＂ | －ー－${ }^{11 / 6}$ |  | $5 / 16^{\prime \prime}$ | 1－LEAN | E／D | E／D | 7／54＂＊ | 1400 |
| 1971－72 | Ford Truck 300＇${ }^{\prime \prime}$ All／T | 7／32＂＊ |  | 11／64＂ |  | ． 280 | INDEX | E／D | E／D | 3／32＂ | 1500 |
| 1974 | Ford Trk．F250，300， 350 （300＇） | $3 / 8$. $3 / 8$. |  | ． 1110 | ． 230 | ． 288 | INDEX | E／D | E／D | －ー | 1600 |
| 1974 | Ford Trk，F100／200（300＇） | 3／8＇＊${ }^{\text {NOTE．}}$ |  | .110 .110 | ． 290 | ． 2880 | INDEX | E／D | E／D | 5／64＂ | 1600 |
| 1975－76 | Ford Truck 300＂， | NOTE－1 |  | ． 110 | ． 290 |  |  |  |  |  |  |
| 1975－76 | Ford Truck 300＂${ }^{\text {a }}$ ，${ }^{\text {a }}$ ，AGB |  |  |  |  |  |  |  | E／D |  | 1500 |
|  | Carb．No．D5TE．AGA，AGB ${ }^{\text {All／T }}$ | $3 / 8$ $3 / 8$ |  |  | －230－ | 7／64＂ | 1－RICH | E／B | E／D | ーーー | 1500 |
| 1977 1977.78 | Ford Truck 300＂ M／C | $3 / 8{ }^{\prime \prime}$ $3 / 8$. |  | 7／64 INDEX | ーーー | － | －R10 | E／D | E／D |  |  |
| 1965－71 | Jeep（Kaiser 134＇）S／T | 1／4＇＊ | －ーー | －ーー | ーーー | 二ニー | MANUAL | 650 | － | 9／64＂ | 二ニニ |
| 1970 | Jeep Mall Truck 153＇＇ | 1／4＂＊ | －－ |  | 兂 |  | INDEX | E／D | E／D | 3／32＂ | 1600 |
| 1973 | Jeep Van Mall Truck 232＂ | 7／16＂＇ |  | 7／32＇＊＇， | － | $5 / 16^{\prime \prime}$ | 1－RICH | E／D | E／D | ーーー | 1600 |
| 1973－75 | Jeep 1／4，1／2 Ton Mail Truck 232＇ | 15／32＂．${ }^{\text {c }}$ |  | $13 / 64^{\prime \prime}$ $7 / 32$. |  | $9 / 32^{\prime \prime}$ | 2－RICH | E／D | E／D | － | 1600 |
| 1976 | Jeep Mall Truck 232＇ 258 ＇ $\mathrm{S} / \mathrm{NT}$ | 15／32＂＇ $7 /{ }^{\text {² }}$ |  | 7／32＊－ | \％5／64 | $5 / 16^{\prime \prime}$ | 1－RIEH | 600 | ーーー | 1／8＂． | －－ |
| 1971 | Joep 258＇0 S／T | 7／16＂＇ | 1／32＂＇ | － |  | $5 / 16^{\prime \prime}$ | INDEX | 700 | －－－ | 1／8＂ | －－ |
|  | A／T | 7／16＊＊ |  |  |  | $5 / 16^{\prime \prime}$ | INDEX | 600 |  | 7／64＂ | 2300 |
| 1972 | Jeep 232＇ $258^{\prime \prime}$ All／T | 7／16＂．． | －－－ | 7／32＊＊ | 15／64 | $5 / 16^{\prime \prime}$ | $1-\mathrm{RICH}$ | E／D | E／D | 3／32＂， | 1600 |
| 1973－75 | Joep 232＂ $258^{\circ \prime \prime}$ ， | 15／32＊＊ |  | $13 / 64^{\prime \prime}$ $3 / 16^{\prime \prime}$ |  | 9／32＂ | 2－R1CH | E／D | E／D | 5／64＂ | 1600 |
| 1976 | Jeep 232＂ $258^{\prime \prime}$ S／T | 15／32＂．${ }^{\text {c }}$ |  | 3／16＂． | 13／64＊＇ | 9／32＊ | $1-\mathrm{RICH}$ | E／D | E／D | ーーー | 1600 |
|  | A／T | 15／32＇．＇${ }^{\text {c }}$ |  | $3 / 16^{\circ}{ }^{\prime \prime}$ | $13 / 64{ }^{\prime}$ | $5 / 16^{\prime \prime}$ | ${ }_{1-\mathrm{RICH}}$ | E／D | E／D |  | 1650 |
| 1977 | Jeep 232＊． $258^{\prime \prime}$ All／T | 15／32＊＊ | ＋ | 13／64＊＇ |  | $5 / 16$ | 1－Rich |  |  |  |  |
| 1978 | Jeep 232＂．Eng． 7 S／T | 15／32＇+ |  |  |  | 5／16＂ | 1－RICH | E／D | E／O | －ーー | E／D |
|  | P．O．Fed． P．O．Calli， | 15／32＂$\dagger$ | ＋－－ | 7／32＂ | －ーー | $5 / 16^{\prime \prime}$ | $1-\mathrm{RICH}$ | E／D | E／D |  | E／D |
|  |  | 15／32＊＊$\dagger$ |  | 13／64＂ |  | 5／16＂＇ | 1－RICH | E／D | E／D |  | E／D |
|  | Alt．All／T | 15／32＇＂＇ |  | 13／64 ${ }^{\prime \prime}$ |  | $5 / 16^{\prime \prime}$ | 2－RICH | E／D | E／D |  | E／D |
|  | Callf． | 15／32＇．＂${ }^{\text {c }}$ | ＋ | 13／64＂＇ |  | $5 / 16^{\prime \prime}$ $5 / 16^{\prime \prime}$ | INDEX I－RICH | E／D | E／D |  | E／D |
|  | P．O．Callf． | 15／32＇$\dagger$ |  | 7／32＇ |  | 5／1 | －RICH | E／D | E／D |  |  |



